

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

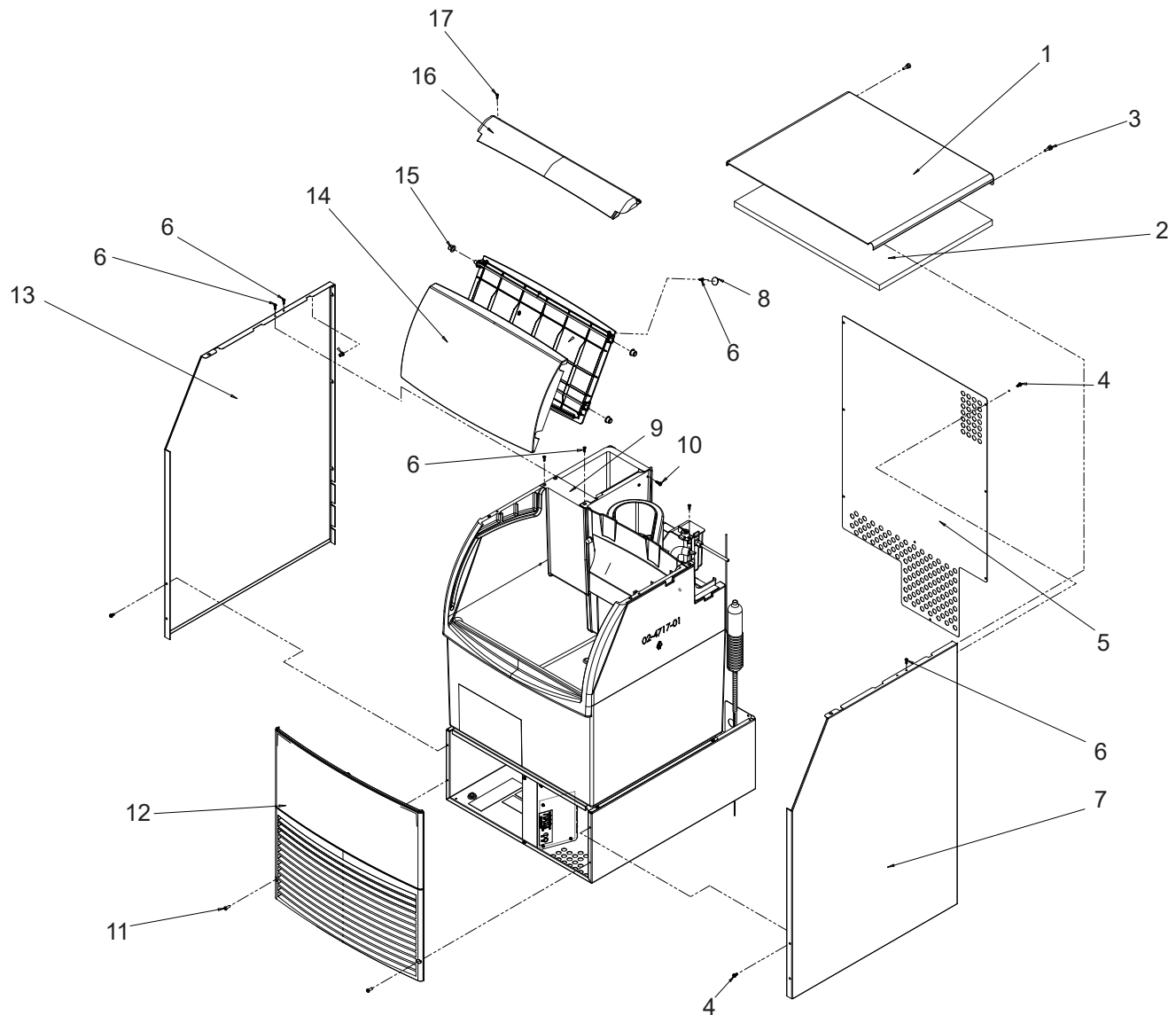
This is the service parts lists for the above
Scotsman ice machines.
There are two cabinet sizes, two ice forms
and three capacities.
Be CERTAIN to order the correct part for
the model being worked on.

Contents

Cabinet	Page 2
Bin and Deck	Page 3
Upper Bin Parts	Page 4
Reservoir Parts	Page 5
Fan and Fan Blade	Page 6
Ice Making and Gear Reducer	Page 7
Refrigeration for Models UN0815X/UF0915X, UN1215X/UF1415X	Page 8
Refrigeration for Models UN1520X, UF2020X	Page 9
Controller, Transformer and Harnesses.	Page 10

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

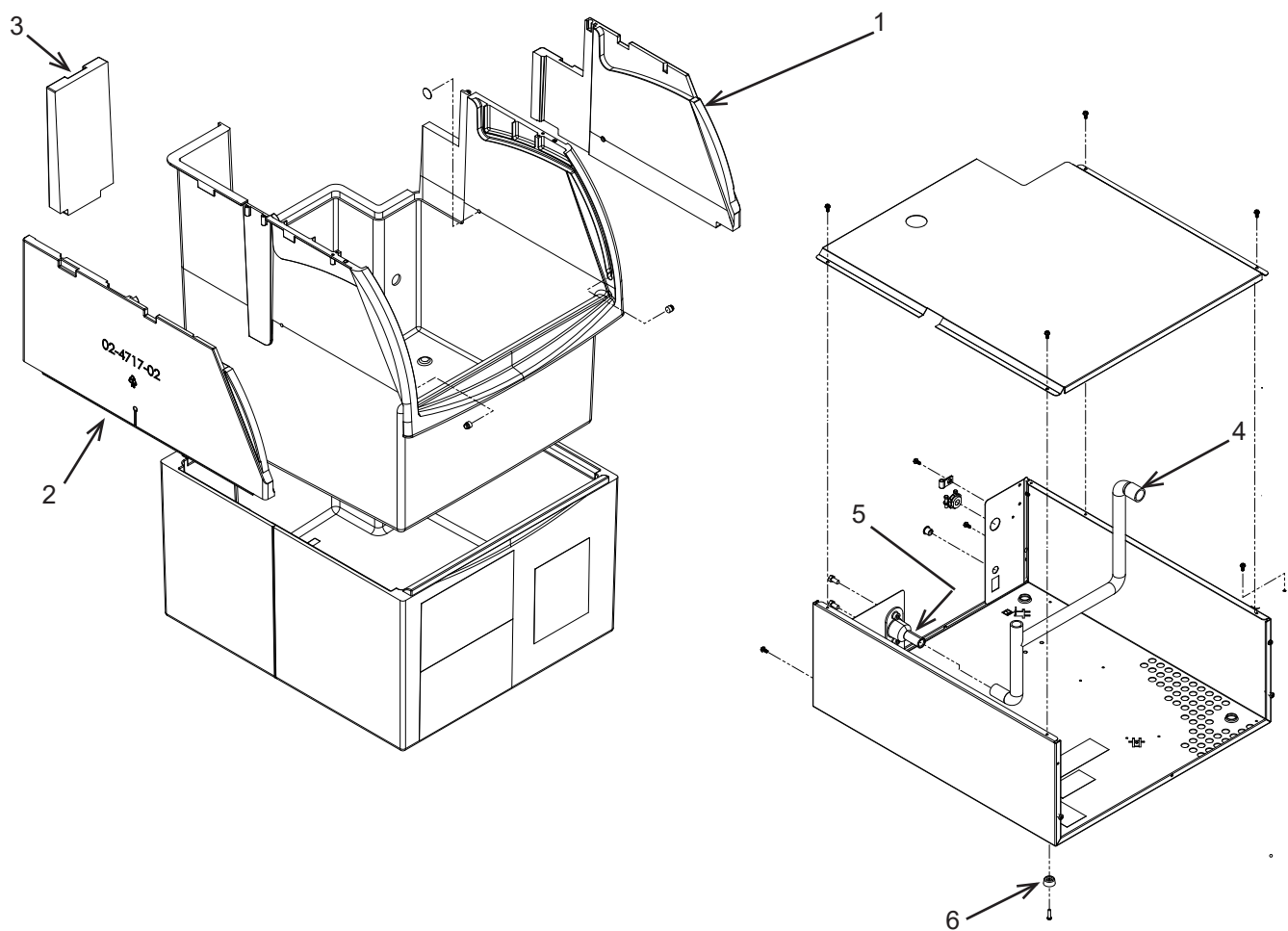
Cabinet



Item	Part Number	Description			
1	A39993-001	Top panel, 15"	12	02-4683-01	Front panel, 15"
	A39993-002	Top panel, 20"		02-4684-01	Front panel, 20"
2	13-0985-01	Insulation, 15"	13	A39990-003	Left side panel
	13-0985-02	Insulation, 20"	14	02-4685-01	Door, 15"
3	03-0727-05	Thumb screw		02-4685-04	Inside door, 15"
4	03-3943-01	Screw		02-4686-01	Door, 20"
5	A39996-001	Back panel, 15"		02-4686-04	Inside door, 20"
	A39997-001	Back panel, 20"	15	03-3941-01	Bushing
6	03-3870-01	Screw	16	02-4691-01	Top frame, 15"
7	A39990-004	Right side panel		02-4692-01	Top frame, 20"
8	02-5019-01	Cap	17	03-3836-03	Screw
9	02-4699-01	Support, 20"			
10	03-3965-01	Screw, 20"			
11	03-1404-12	Screw			

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

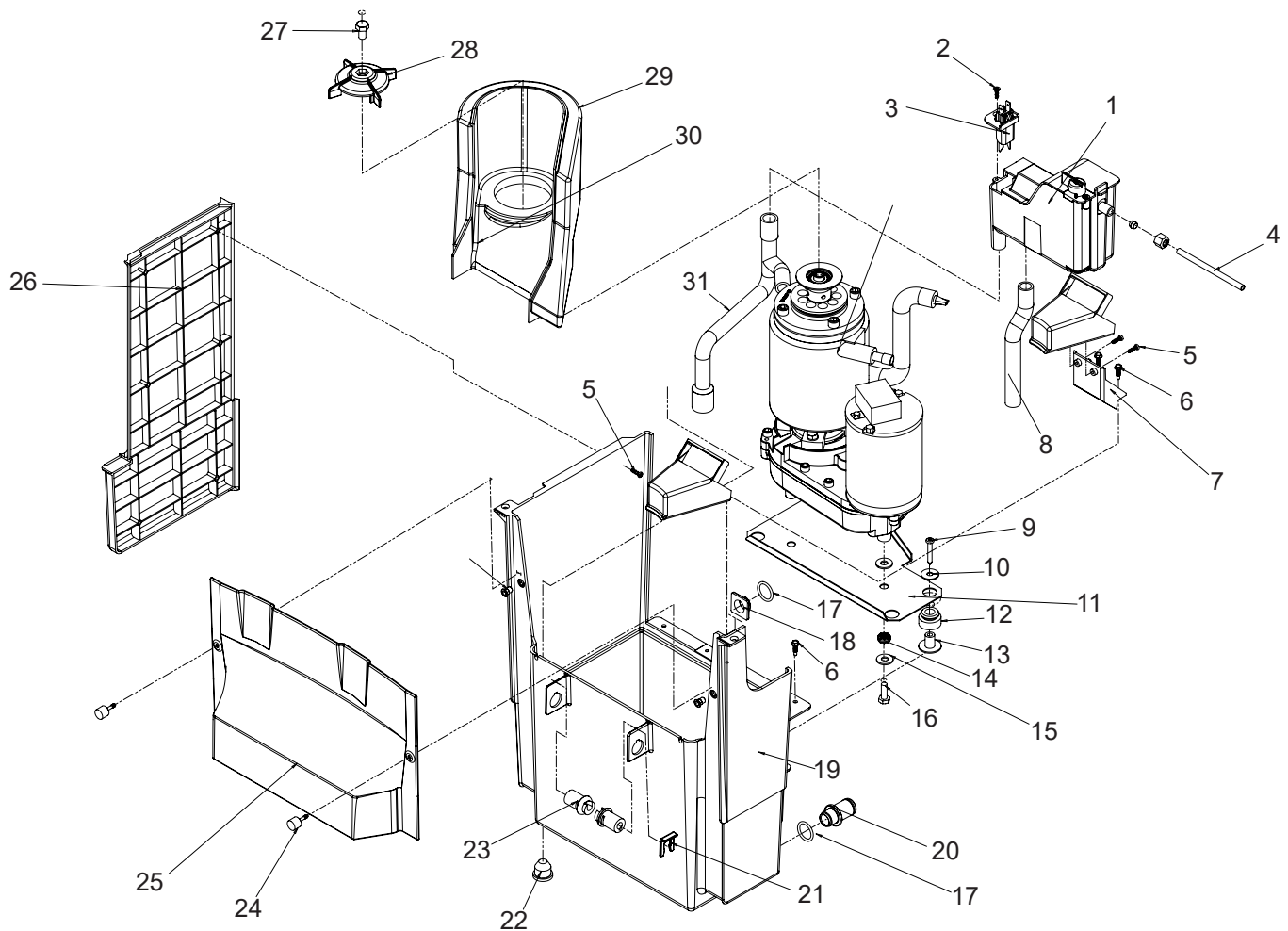
Bin and Deck



Item	Part Number	Description
1	02-4717-01	Insulation, Rt. side
2	02-4717-02	Insulation, Lft side
3	02-4718-01	Filler, 20" only
4	02-5099-01	Drain hose
5	02-3692-23	Drain fitting
6	03-3940-01	Bumper

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

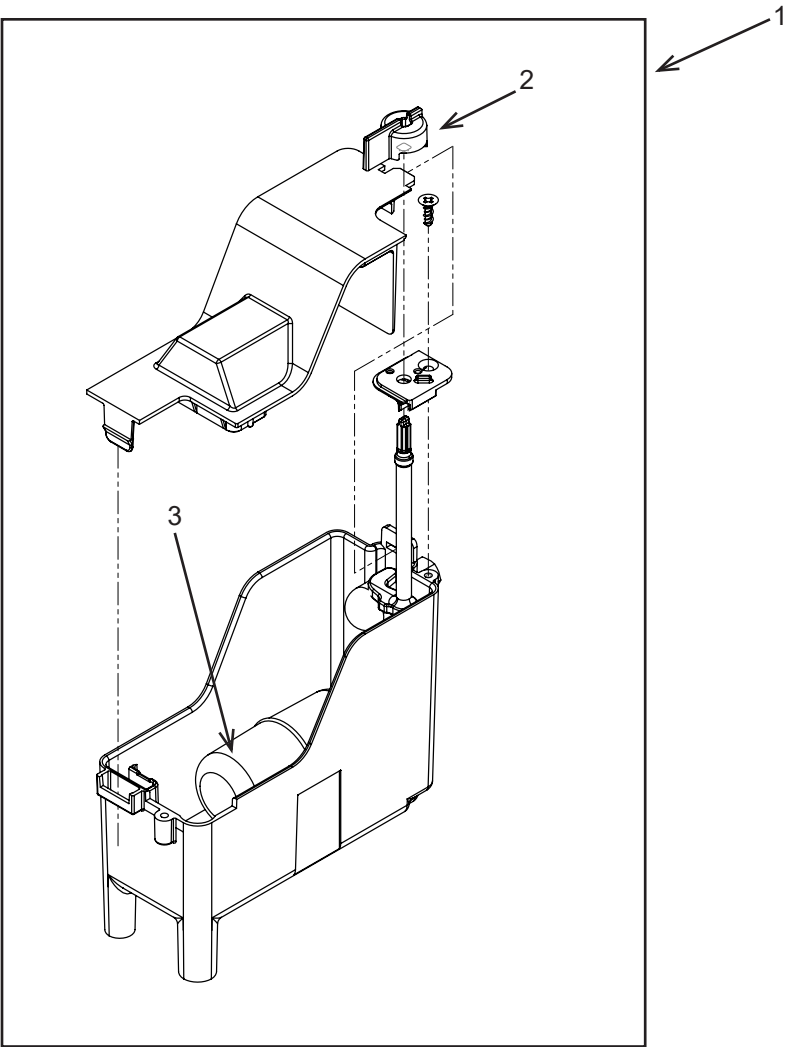
Upper Bin Parts



Item	Part Number	Description	17	13-0617-02	O-ring
1	A40664-001	Reservoir	18	02-5096-01	Drain fitting
2	03-3870-01	Screw	19	02-5077-01	Compartment
3	A40666-001	Water sensor	20	02-5096-02	Drain fitting
4	13-0895-01	Tubing, order 6 units	21	02-4381-03	Photo eye retaining clip
5	03-3836-03	Screw	22	13-0840-01	Drain plug
6	03-3695-01	Screw	23	13-0964-01	Photo eye rubber holder
7	02-5078-01	Reservoir bracket	24	03-3892-01	Thumb screw
8	02-5083-01	Overflow hose	25	02-5079-01	Cover
9	03-1404-41	Bolt	26	02-5097-01	Shield, 20" only
10	03-3935-02	Washer	27	03-1405-16	Cap screw
11	A41035-001	Gearmotor base	28	02-4628-01	Ice sweep
12	03-3935-01	Grommet	29	02-5085-01	Insulation for chute
13	03-3936-01	Flange bushing	30	02-5080-01	Chute
14	03-3937-01	Grommet	31	02-5084-01	Water inlet hose, reservoir to evaporator
15	03-1407-06	Washer			
16	03-1405-07	Bolt			

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

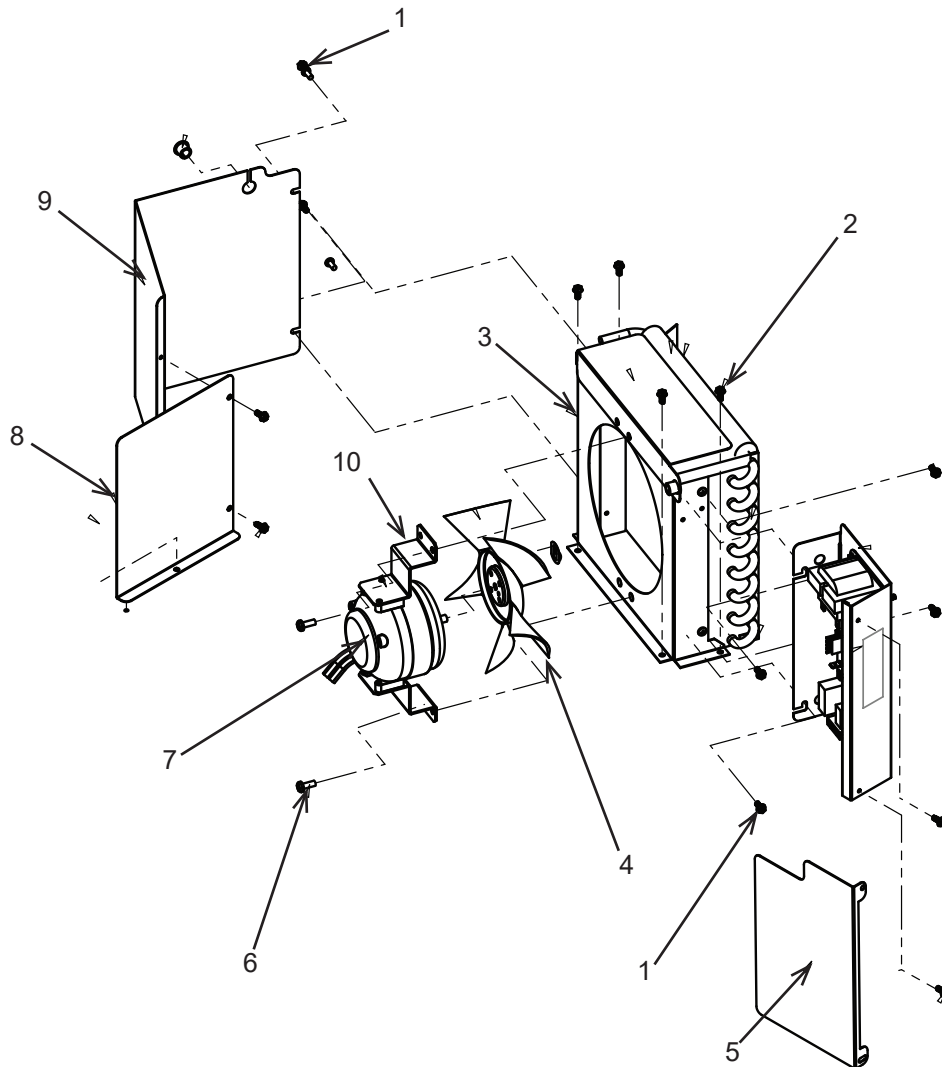
Reservoir Parts



Item	Part Number	Description
1	A40664-001	Reservoir
2	02-4955-01	Knob
3	02-2217-02	Float valve only, part of item 1

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

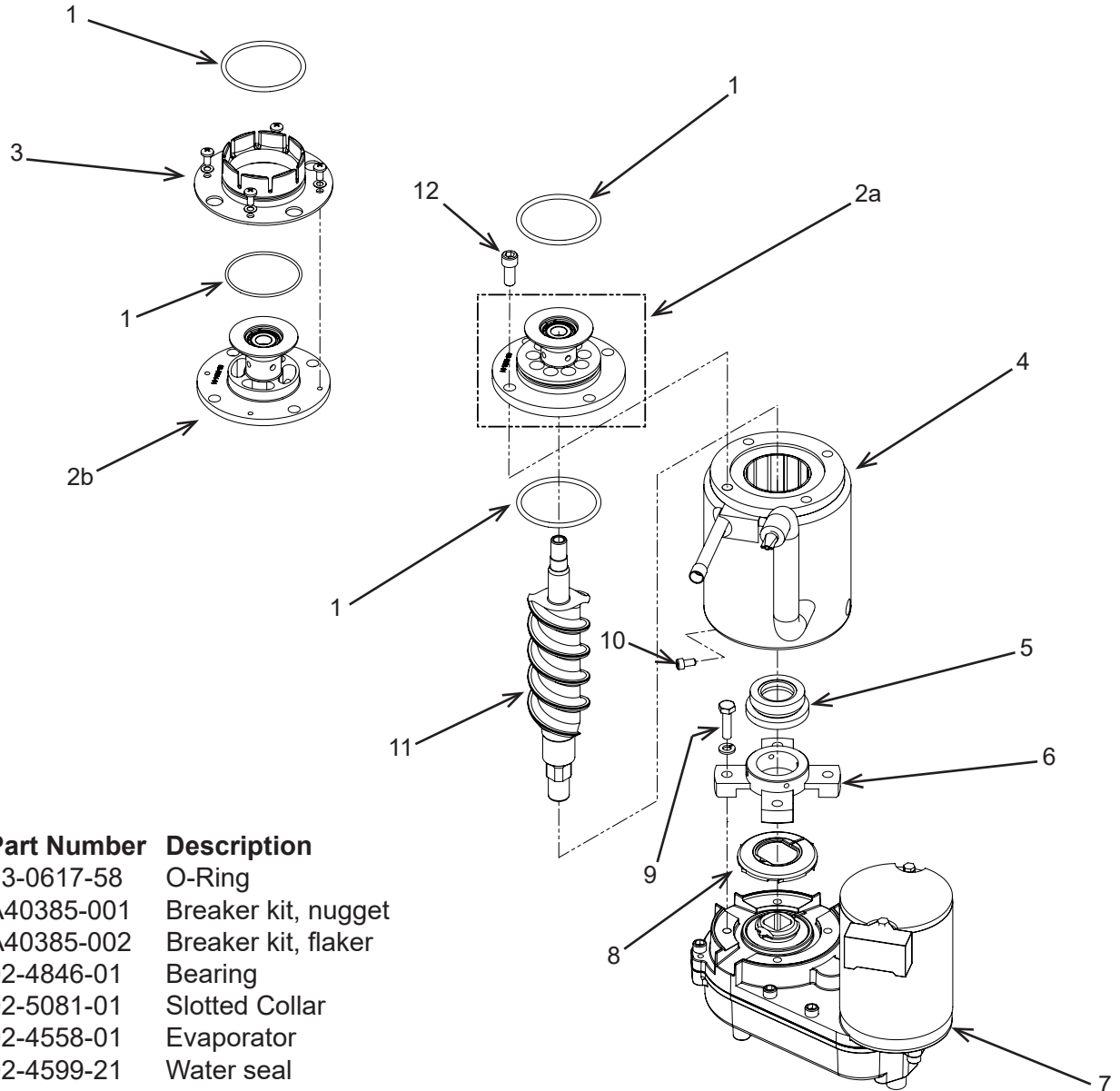
Fan and Fan Blade



Item	Part Number	Description
1	03-3943-01	Screw
2	03-3963-01	Screw
3	A39460-001	Fan shroud
4	02-4197-01	Fan blade
5	A40077-001	Control cover
6	03-3943-02	Screw
7	12-3024-01	Fan motor, 15"
	12-2989-01	Fan motor, 20"
8	A40015-001	Barrier, 20" only
9	A40078-001	Barrier, 20" only
10	A39556-001	Fan motor bracket

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

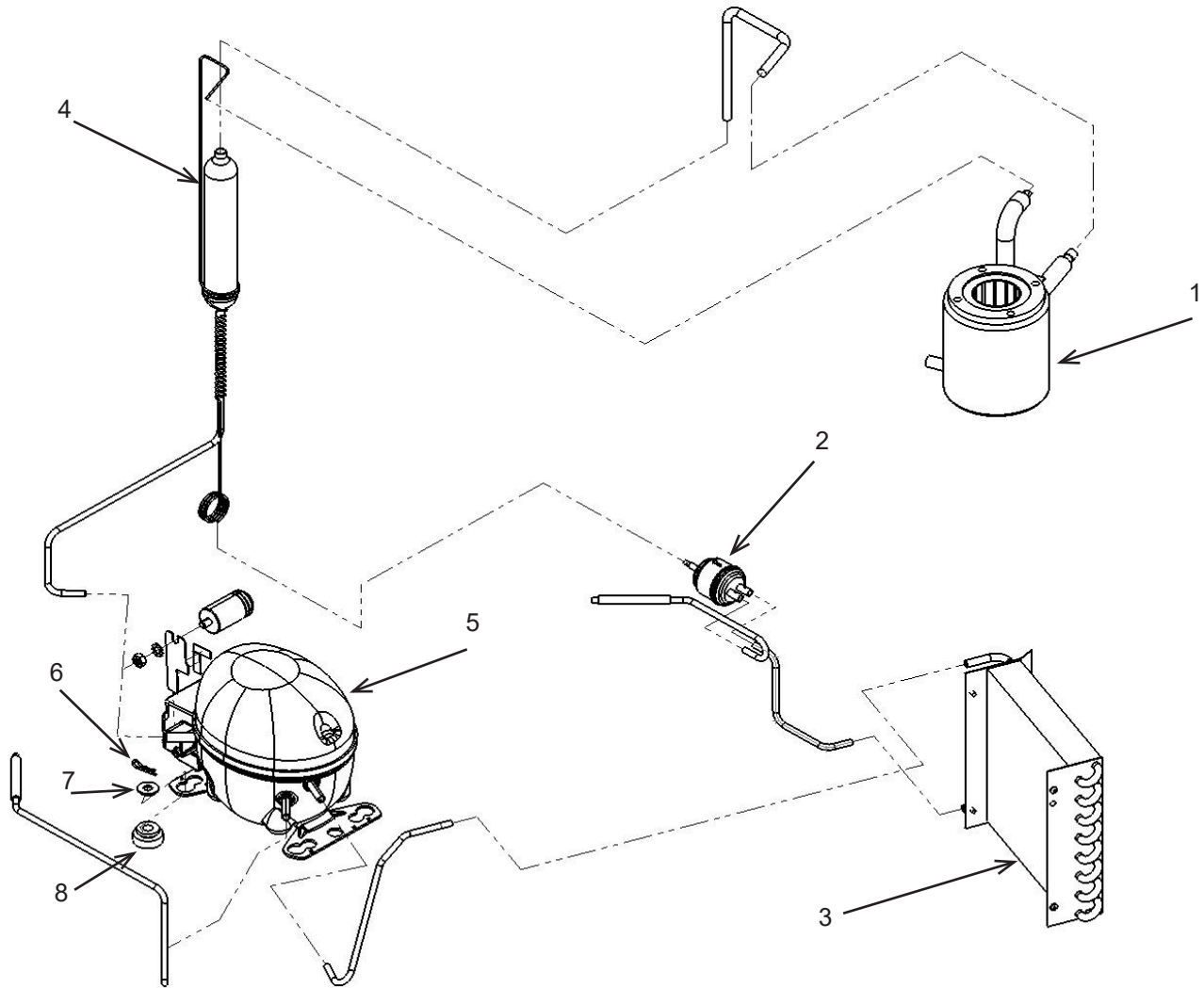
Ice Making and Gear Reducer



Item	Part Number	Description
1	13-0617-58	O-Ring
2	A40385-001	Breaker kit, nugget
2a	A40385-002	Breaker kit, flaker
2b	02-4846-01	Bearing
3	02-5081-01	Slotted Collar
4	02-4558-01	Evaporator
5	02-4599-21	Water seal
6	02-4625-01	Adapter
7	02-4580-23	Gear reducer
8	02-4662-01	Water shed
9	03-1405-54	Cap screw
10	03-1544-04	Cap screw
11	02-4861-01	Auger
12	03-1544-08	Cap screw

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

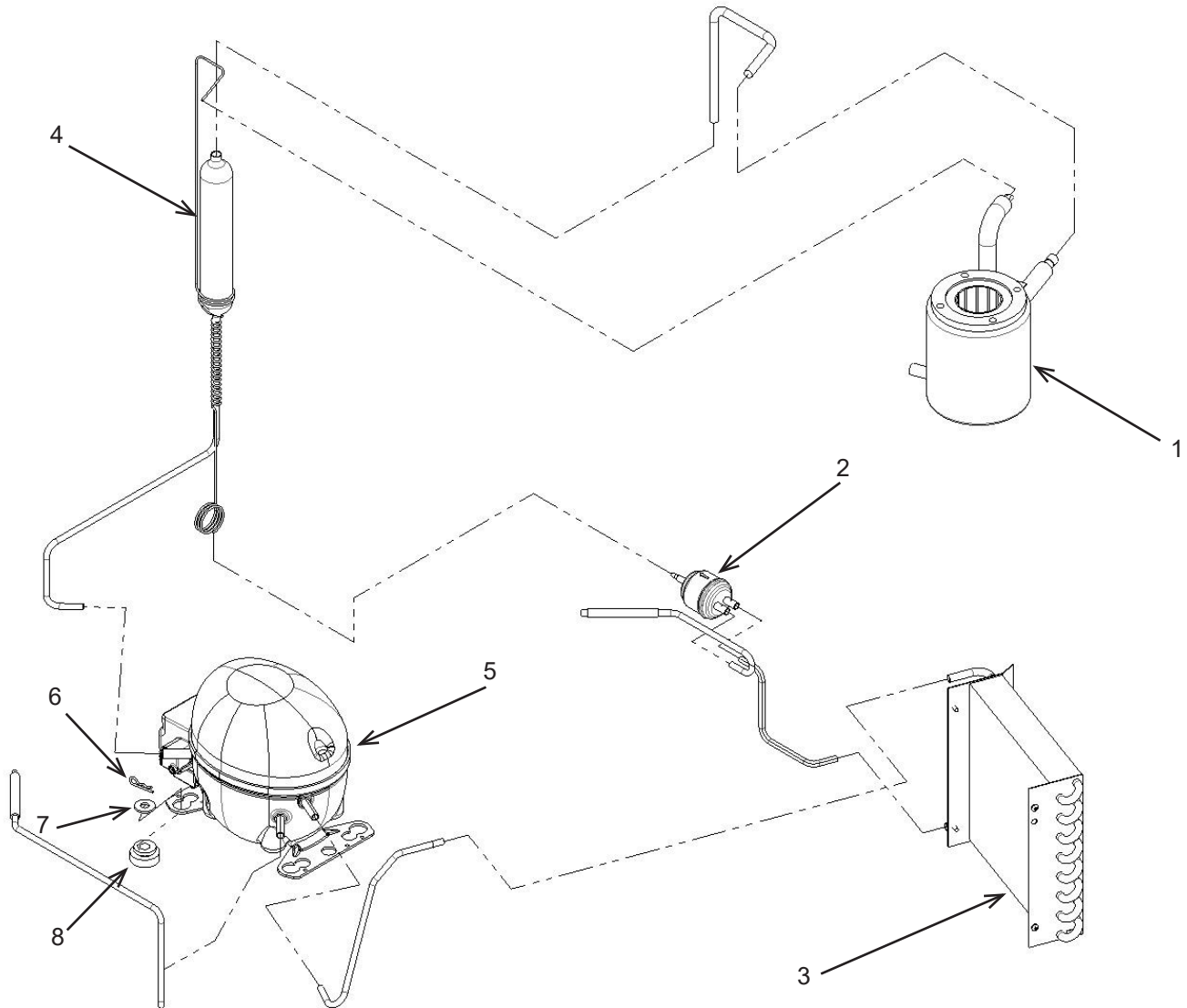
Refrigeration for Models UN0815X, UF0915X, UN1215X, UF1415X



Item	Part Number	Description
1	02-4558-01	Evaporator
2	16-1219-01	Dryer
3	18-8940-01	Condenser
4	A41611-001	Heat exchanger, 15 inch
5	18-9000-21	Compressor kit, UN0815X or UF0915X. Includes dryer and all starting components.
	18-9000-52	PTCR
	18-9000-51	Overload
	18-9001-21	Compressor kit, UN1215X or UF1415X. Includes dryer and all starting components.
	18-9001-52	PTCR
	18-9001-64	Run Capacitor
	18-9001-51	Overload
6	03-3821-01	Clip
7	03-1407-08	Washer
8	18-8964-01	Grommet

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

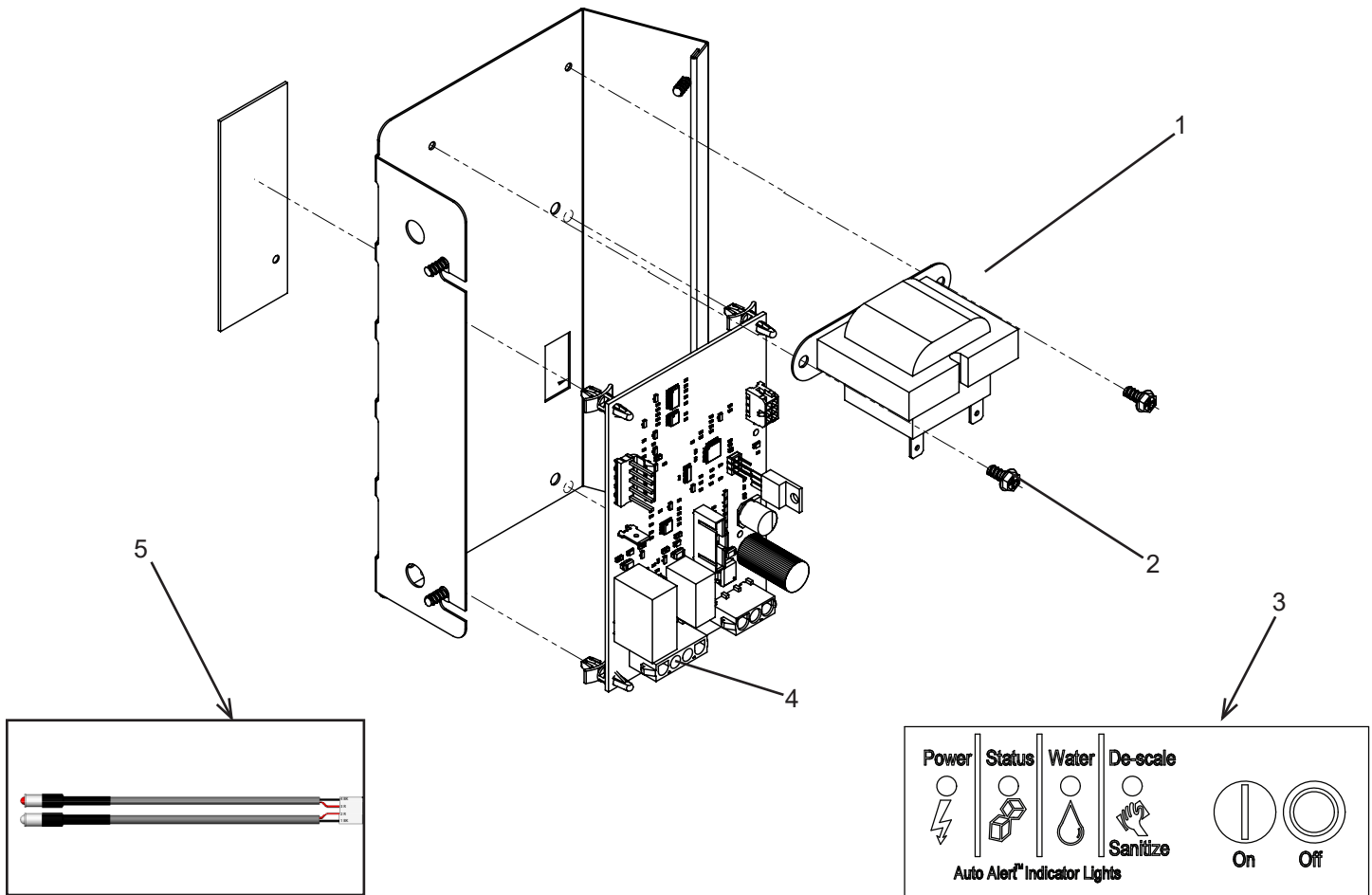
Refrigeration for Models UN1520X, UF2020X



Item	Part Number	Description
1	02-4558-01	Evaporator
2	16-1219-01	Dryer
3	18-8940-01	Condenser
4	A41696-001	Heat exchanger, 20 inc
5	18-9002-21	Compressor kit, UN1520X or UF2020X. Includes dryer and all starting components.
	18-9002-51	Relay Assembly
	18-9002-52	Start capacitor
	18-9002-53	Overload
6	03-3821-01	Clip
7	03-1407-08	Washer
8	18-8964-01	Grommet

Service Parts List for Models UN0815X, UF0915X, UN1215X, UF1415X, UN1520X and UF2020X

Controller, Transformer and Harnesses



Item	Part Number	Description
1	12-2924-01	Transformer
2	03-3943-01	Screw
3	11-0622-01	Membrane with harness
4	11-0667-21	Controller with standoffs
5	12-3094-01	Bin level control eyes with harness

Not shown

6	12-3148-01	Power harness (from transformer to controller)
	12-3149-01	High voltage harness